

# Kuwait University- College of Engineering & Petroleum - Mechanical Engineering-OCT



ME001- Subtractive Manufacturing for Oil & Gas Innovation (Long Course)

### **Contact**

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### **Course objectives**

This hands-on course provides comprehensive training on subtractive manufacturing technologies for prototyping and precision part production. Participants will learn CAD/CAM workflows and gain practical experience with water jet cutting, laser cutting, and CNC milling operations.

## Training course duration:

Five days

### Timing:

<u>8 a.m. - 2 p.m. Daily</u>

### **Course outline:**

### Day one topics:

### **CAD Foundations & 2D Profile Design**

- Overview of subtractive manufacturing processes and applications
- CAD strategies for 2D cutting vs 3D machining
- Design for manufacturing principles and material considerations
- Nesting optimization and material utilization
- Hands-on: Create multi-process designs requiring various cutting methods

### Day two topics:

#### **Water Jet Cutting Systems**

- Water jet cutting principles, abrasive selection, and pierce dynamics
- Plasma cutting fundamentals and gas selection criteria



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- Material compatibility and thickness limitations
- Kerf compensation and edge quality optimization
- Hands-on: Cut metal brackets using both water jet and plasma systems

### Day three topics:

#### **CO2 Laser Processing**

- Laser cutting physics and power density calculations
- Material interactions: cutting, engraving, and marking parameters
- Ventilation requirements and safety protocols
- Advanced techniques for living hinges and press-fit assemblies
- Hands-on: Create an interlocking assembly.

### **Day Four/Five topics:**

### **CAM and CNC Milling Fundamentals**

- Introduction to desktop mill setup and operation
- Tool selection, speeds, feeds, and chip load calculations
- CAM software workflow from model to G-code
- Work holding strategies and fixture design
- Hands-on: Machine a precision component with multiple features

### Fees:

KD 4,000

### **Instructor(s):**

Dr. Ali AlSaibie

Mechanical Engineer, College of Engineering & Petroleum, Kuwait University

### Dr. Abdulaziz Alawadhi

Mechanical Engineer, College of Engineering & Petroleum, Kuwait University

### Eng. Saleh Aljemaz

Mechatronics Engineer, College of Engineering & Petroleum, Kuwait University